

# Paintex 3224 OBG

Highly alkaline, water-miscible cleaner concentrate

## Properties

- for demanding cleaning tasks: for the removal of paints and varnishes with a high degree of cross-linking
- Non-flammable in the application concentration
- high dirt-carrying capacity: up to 20 %
- Economical due to long service life of the wash bath and use in aqueous dilution

## Application

Paintex 3224 is a highly alkaline cleaner concentrate for the production of aqueous wash baths for closed cleaning processes in spray applications. Paintex 3224 OBG is designed for the removal of highly cross-linked MX paints, 2K paints, and PVB paints. In the application concentration, the wash bath is foam-free above 40 °C.

Instructions for use:

Cleaned surfaces should be rinsed with water. Evaporation and carry-over may reduce the wash bath. Resharpener with the cleaner concentrate and water at the starting concentration.

Suitable surfaces: steel, stainless steel

Unsuitable surfaces: Aluminum, zinc, non-ferrous metals and plastics

Area of application: closed spray process

For the removal of: all paint systems (waterbased: tests necessary), including highly cross-linked MX paints, 2K and PVB paints

## Dosing

### Closed Spray Method

|               |               |
|---------------|---------------|
| Concentration | 30 % – 50 %   |
| Temperature   | 45 °C – 80 °C |

## Technical data

| Density (20°C) | pH-value   |
|----------------|------------|
| 1,18 kg / l    | 12,5 ; 1 % |

## Cleaning bath

| Flashpoint                              | Appearance                      | pH-value |
|-----------------------------------------|---------------------------------|----------|
| > 95 °C (Pensky-Martens DIN EN 22719-A) | 2-phase; 1-phase in concentrate | 13 - 14  |

## Titration

The concentration of the cleaning agent can be determined regularly by titration (with hydrochloric acid 1 M). The corresponding work instructions (available at [cleaning@buefa.de](mailto:cleaning@buefa.de)) must be followed exactly. Depending on the method, different titration factors must be used to calculate the concentration:

Indicator method:

Titration factor: 2.94

Consumption of hydrochloric acid (ml) x 2.94 = concentration in %

pH value method:

Final pH value: 8.7

Titration factor: 2.89

Consumption of hydrochloric acid (ml) x 2.89 = concentration in %

### Notes

Store the product in its original container.

Storage should be frost-proof, although the solidified products can be used again after thawing without any loss of quality.

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